

- PRECAST CHAMBERS AND SECTIONS SHALL BE MANUFACTURED TO ASTM C-478, CSA, MEET H-20 S16 LOADING REQUIREMENTS AND IN ACCORDANCE WITH THE APPROVED PRODUCTS LIST.
- 2. FILL ALL JOINTS AND LIFTING HOLES (INSIDE & OUT) 15mm THICK WITH 1:3 NON-SHRINK MORTAR MIX.
- 3. ALL ADJUSTMENTS TO CHAMBER AND KEY COVERS SHALL BE MADE WITH POURED CONCRETE.
- 4. ALL CONCRETE TO BE 32 MPa., TYPE 50 CEMENT.
- FASTEN INSULATION TO CEILING WITH 50mm DIA. WASHERS (GALVANIZED) & 6mm DIA. TAPCON CONCRETE ANCHORS @ 450mm CENTRES.
- 6. DOGHOUSE OPENING TO BE CUT OUT MIN, 50mm LARGER THAN O.D. OF PROPOSED WATERMAIN. PIPE TO BE WRAPPED WITH MIN. 50mm THICK OF PLAST MASTIC MATERIAL. REMAINING CAVITY TO BE GROUTED.
- 7. ALL FLANGES TO BE IN ACCORDANCE WITH ANSI / AWWA
- ALL METAL COMPONENTS IN VALVE CHAMBERS, INCLUDING STAINLESS STEEL NUTS AND BOLTS, SHALL HAVE
 A PROTECTIVE CORROSION TAPE COATING SYSTEM (PRIMER, MASTIC AND TAPE). PROTECTIVE CORROSION
 TAPE COATING IS NOT REQUIRED ON VALVE BODIES.
- 9. CHAMBER PIPING SHALL BE DUCTILE IRON CLASS 54
- 10. WATERPROOF MEMBRANE SHALL BE APPLIED TO ALL CHAMBER WALLS PRIOR TO BACKFILLING.
- 11. APPROVED RESTRAINED COUPLING SHALL BE IN ACCORDANCE WITH THE APPROVED PRODUCTS LIST.

City of Hamilton Public Works Department

CHAMBER SIZE TABLE

CHAMBER SIZE

1500mm Ø

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1800mm Ø

VALVE SIZE

150mm

200mm

300mm

CHECK VALVE AND CHAMBER 150mm DIA. TO 300mm DIA. WATERMAINS

DIMENSIONS SHOWN ARE IN MILLIMETRES UNTER (N.T.S.)

DATE February 2021

REV No FORMERLY:

HAMILTON STD No WM-201.05